



Revision Number: 006.1

Issue date: 05/31/2025

1. IDENTIFICATION

Product name:	LOCTITE FREKOTE 1711 known as FREKOTE 1711 AE	IDH number:	398486
Product type/ Recommended use:	Mold Release	Item number:	83426
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	MEDICAL EMERGENCY Phone: Poison Control Center		
	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER:

H222 - EXTREMELY FLAMMABLE AEROSOL.
H229 - PRESSURIZED CONTAINER: MAY BURST IF HEATED.
H304 - MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
H315 - CAUSES SKIN IRRITATION.
H319 - CAUSES SERIOUS EYE IRRITATION.
H336 - MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
AEROSOL	1
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking. P211 - Do not spray on an open flame or other ignition source. P251 - Do not pierce or burn, even after use. P261 - Avoid breathing mist or spray. P264 - Wash affected area thoroughly after handling. P271 - Use only outdoors or in a well-ventilated area. P280 - Wear protective gloves, eye protection, and face protection.
Response:	P301+P310 - IF SWALLOWED: Immediately call a physician or poison control center. P302+P352 - IF ON SKIN: Wash with plenty of water. P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P331 - Do NOT induce vomiting. P332+P313 - If skin irritation occurs: Get medical attention.

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Storage: P337+P313 - If eye irritation persists: Get medical attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.
Disposal: P410+P412 - Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.
P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Alkanes, C7-10-iso-	90622-56-3	60 - 80
propane	74-98-6	10 - 30
Stoddard solvent, <0.1% Benzene	8052-41-3	1 - 5
Xylenes	1330-20-7	0.1 - 1
Ethylbenzene	100-41-4	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	Do not induce vomiting. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Never give anything by mouth to an unconscious person. Get immediate medical attention.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. Vapors may form explosive mixtures with air. Do not handle or store near an open flame, heat or other sources of ignition.

Hazardous combustion products:

Oxides of carbon. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Remove all sources of ignition. Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Advise authorities if product has entered or may enter sewers, water sources or extensive land areas.

Clean-up methods:

Remove all sources of ignition. Ventilate area. Spilled liquid is combustible and can be ignited by heat, flames, sparks, or other sources of ignition. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed metal container until ready for disposal.

7. HANDLING AND STORAGE

Handling:

During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Do not puncture or incinerate pressurized containers.

Storage:

Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
propane	D: Simple asphyxiant, EX: Explosion hazard (Simple asphyxiant.)	1,000 ppm (1,800 mg/m3) PEL	None	None
Stoddard solvent, <0.1% Benzene	100 ppm TWA	500 ppm (2,900 mg/m3) PEL	None	None

Engineering controls:

Ensure adequate ventilation, especially in confined areas. Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Aerosol

Color:

Colourless / Colorless

Odor:

Slight, Solvent

Odor threshold:

Not available.

pH:

Not applicable

Vapor pressure:

> 2000 mm hg

Boiling point/range:

Not available.

Melting point/ range:

Not available.

Density/Relative density:

0.712

Relative vapor density:	Heavier than air.
Flash point:	Flammable by flame extension.
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Extremely flammable aerosol.
Evaporation rate:	Not available.
Solubility:	Insoluble Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	90.55 %; 644 g/l (calculated)
Dynamic viscosity:	Not available.
Kinematic viscosity:	Not available.
Particle characteristics:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Hydrocarbons. Sulphur oxides Hydrogen sulfide. Formaldehyde. Irritating organic vapours.
Incompatible materials:	Oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Do not puncture, incinerate, or expose to temperatures above 48.9 °C (120 °F). Keep away from heat, spark and flame. Vapors may form explosive mixtures with air. Avoid static discharge. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Vapors and mists will irritate nose and throat and possibly eyes. May cause central nervous system effects with nausea, dizziness and headache.
Inhalation:	May cause central nervous system effects with nausea, dizziness and headache.
Skin contact:	Causes skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.
Skin contact:	Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis. Causes skin irritation.
Eye contact:	Causes serious eye irritation.
Eye contact:	Causes serious eye irritation.
Ingestion:	Principal hazard of ingestion is aspiration into the lungs and subsequent pneumonitis.
Ingestion:	

Hazardous Component(s)	LD50s and LC50s
Alkanes, C7-10-iso-	None
propane	Inhalation LC50 (Rat, 4 h) = > 13023 ppm Inhalation LC50 (Rat, 4 h) = > 13023 ppm
Stoddard solvent, <0.1% Benzene	None
Xylenes	Oral LD50 (Rat) = 6,670 mg/kg Oral LD50 (Rat) = 3,523 - 8,600 mg/kg Oral LD50 (Rat) = 4,300 mg/kg Dermal LD50 (Rabbit) = > 43 g/kg Inhalation LC50 (Rat, 4 h) = 6580 ppm Inhalation LC50 (Rat, 4 h) = 6247 ppm Inhalation LC50 (Rat, 4 h) = 5922 ppm Inhalation LC50 (Rat, 4 h) = 6700 ppm Inhalation LC50 (Rat, 4 h) = 6350 ppm
Ethylbenzene	Oral LD50 (Rat) = 5.46 g/kg Oral LD50 (Rat) = 3,500 mg/kg Dermal LD50 (Rabbit) = 17,800 mg/kg Inhalation LC50 (Rat, 4 h) = 4000 ppm

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Alkanes, C7-10-iso-	Irritant		Central nervous system Lung Cardiac
propane	Irritant		Cardiac Central nervous system
Stoddard solvent, <0.1% Benzene	Irritant		Central nervous system
Xylenes	Irritant		Cardiac Central nervous system Kidney Liver
Ethylbenzene	Irritant		Central nervous system

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Alkanes, C7-10-iso-	No	No	No
propane	No	No	No
Stoddard solvent, <0.1% Benzene	No	No	No
Xylenes	No	No	No
Ethylbenzene	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Aerosols
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None
DOT Hazardous Substance(s): Xylene (mixed)

International Air Transportation (ICAO/IATA)

Proper shipping name: Aerosols, flammable
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: AEROSOLS (Isoalkane C7 - C10)
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None
Marine pollutant: Isoalkane C7 - C10

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Ethylbenzene (CAS# 100-41-4).
propane (CAS# 74-98-6) 100 lbs. (45.4 kg)
Xylenes (CAS# 1330-20-7) 100 lbs. (45.4 kg)

CERCLA Reportable quantity:

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format. 2, 3, 4, 8, 9, 11

Prepared by: Product Safety and Regulatory Affairs

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